Freescale Semiconductor, Inc.

Technical Data

MC44BC375/D Rev. 2.6 01/2003

MC44BC375/U/J/T PLL Tuned VHF Audio/ Video High Integration Modulator ICs



MOTOROLA intelligence everywhere"

digitaldna

MC44BC375/U/J/T



SO16 Package

Ordering Information

Device	Temp. Range	Package	
MC44BC375UD, R2 MC44BC375JD, R2 MC44BC375TD, R2	-20°C to +85°C	SO16NB	
NOTE: For tape and reel, add R2 suffix.			

Contents List

2 Device Overview 3 3 Maximum Ratings 4 4 Thermal Rating4 5 Electrostatic Discharge 4 6 Electrical Characteristics 7 Pin Selection 6 8 High Frequency Characteristics (U Version) 9 Video Characteristics . . 7 10 Audio Characteristics . . 7 11 Characterization Measurement Conditions 12 Modulator Functionality 13 Pin Circuit Schematics 14 14 MC44BC375U Application Schematic 15 Markings and Case

Diagrams

5

6

7

11

15

16

This modulator circuit is for use in VCRs, set top boxes and similar devices. The device differences are as follows:

- MC44BC375U VHF [CH3 & CH4] (Americas)
- MC44BC375J VHF [CH1 & CH2] (Japan) •
- MC44BC375T VHF [CH13] (Taiwan)

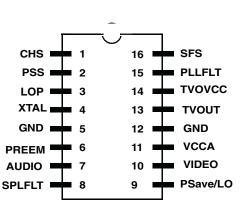


Figure 1. MC44BC375U/J/T Pin Connection Diagram

This document contains information on a product under development. Motorola reserves the right to change or discontinue this product without notice. © Motorola, Inc., 2002. All rights reserved.

Features

Freescale Semiconductor, Inc.

1 Features

Channels are selectable using pin Channel Selection (CHS) and tuned by a PLL. They do not require any external tank circuit components thus reducing the sensitivity of the PCB design and the need for external adjustments. The PLL obtains its reference from a 4MHz crystal oscillator.

The sound subcarrier is also generated on-chip without external components. The 4.5MHz or 5.5MHz Sound frequency is selectable using pin Sound Frequency Selection (SFS). The Picture to Sound subcarrier ratio is also selectable by pin Picture to Sound selection (PSS) to either 14dB or 16dB. A Power Save function is selectable via pin Psave/LO which turns off all internal VCOs and mixers and simultaneously switches ON the Logic Output Port (LOP). No external Varicap Diodes/ Inductor nor other tuned components are needed.

The MC44BC375/U/J/T also has the following features:

- Channel selected by CHS pin
- Integrated On-Chip Oscillator No external tank circuit
- Extremely Low External Components Count
- Adjustable Video Modulation Depth (85% w/o adjustment)
- Peak White Clip
- Programmable Picture/Sound Carrier Ratio (14dB & 16dB) selected by PSS pin
- Integrated On-chip Programmable Sound Subcarrier Oscillator (4.5 & 5.5MHz selected by SFS pin) No external varicaps
- Modulator Standby Mode selected by Psave/LO pin
- Transient Output Inhibit During PLL Lock-up at Power-on
- Logic Output Port selected by Psave/LO pin (Antenna Switch Driver)
- Extremely Robust ESD protection, Minimum 4kV, typical 6kV.
- Available in 80 dBuV RF output level (MC44BC375UA).

Freescale Semiconductor, Inc.

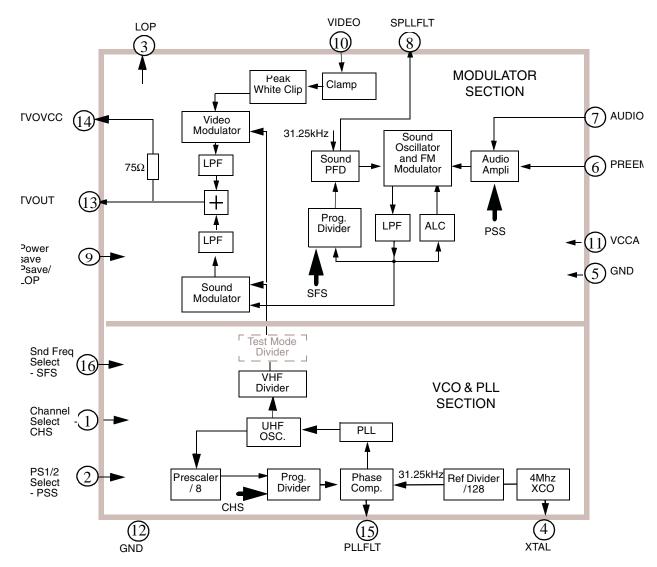
2 Device Overview

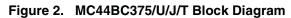
Figure 2 shows a simplified block diagram of the MC44BC375U/J/Tdevice.

The MC44BC375U/J/T device has two main sections:

- 1. A modulator section which accepts audio and video inputs and modulates the VHF carrier.
- 2. A PLL section to synthesize the UHF/VHF output channel frequency (from an integrated UHF oscillator, divided for VHF output)

The high frequency BICMOS technology permits integration of tank circuit and certain filtering functions.





3 Maximum Ratings

Sym	Parameter	Value	Unit
Vcc	Supply voltage	6	V
Tamin	Minimum operating ambient temperature	-20	°C
Tamax	Maximum operating ambient temperature	85	°C
Tstgmin	Minimum storage temperature	-65	°C
Tstgmax	Maximum storage temperature	150	°C
Tj	Junction Temperature	150	°C

This device contains protection circuitry to guard against damage due to high static voltage or electric fields. However, precautions must be taken to avoid applications of any voltage higher than maximum rated voltages to this high impedance circuit. For proper operation, input and output voltages should be constrained to the ranges indicated in the Recommended Operating Conditions.

Maximum ratings are those values beyond which damage to the device may occur. For functional operation, values should be restricted to the Recommended Operating Condition. Meets Moisture Sensitivity Level 1, no dry pack required.

4 Thermal Rating

Sym	Parameter	Value	Unit
R _{thja}	Thermal resistance from Junction to Ambient	140	°C/W

5 Electrostatic Discharge

Electrostatic Discharge (ESD) tests are done on all pins.

Sym	Parameter		Тур	Unit
ESD	MM (Machine Model) - MIL STD 883C method 3015-7	200	500	V
ESD	HBM (Human Body Model) - MIL STD 883C method 3015-7	4000	6000	V

6 Electrical Characteristics

- A = 100% Tested
- B = 100% Correlation tested
- C = Characterized on samples
- D = Design parameter

6.1 Specification Conditions

Unless otherwise stated: Vcc = 5.0V, T amb. = 25° C.Video input 1Vp-p, 10 step greyscale. RF inputs / outputs into 75Ω load. SPECIFICATIONS ONLY VALID FOR ENVELOPE DEMODULATION

Power Supply Parameters	Min	Тур	Max	Unit	Notes	Туре
Operating Supply Voltage range	4.5	5.0	5.5	V		В
Total Supply Current	40	47	55	mA	All sections active	А
Total Standby Mode Supply Current	3	5	7	mA	PSave/LO=LO	А

DC Parameter	Min	Тур	Max	Unit	Туре
Threshold voltage level on pins CHS, PSS, SFS, PSave/LO		2.1		V	С
Sound Comparator Charge Pump Current: During locking When locked		10	12	μA	A
		1	1.5	μA	A
RF Comparator Charge Pump Current		100	150	μA	A
Crystal Oscillator Stability - negative resistance		-	-	KΩ	D
Logic Output Port: Saturation voltage @ I=15mA Leakage current	-	210 -	300 1	mV uA	A A

7 Pin Selection

Pin Nb	Pin Name	Device	LO (grounded)	HI (Open or +5V)
1	CHS	MC44BC375U MC44BC375J MC44BC375T	CH4 CH2 CH13	CH3 CH1 CH13
2	PSS	MC44BC375U/J/T	14dB	16dB
9	PSave/LO	MC44BC375U/J/T	Power save Mode LOP pin LO (Low voltage)	Normal Operation LOP pin HI (High impedance
16	SFS	MC44BC375U/J/T	5.5Mhz	4.5Mhz

By default (open condition), all pins are "HI".

7.1 Test Modes

Pin	DC level	Description
CHS	Vcc + 0.3V Vcc + 1.1V	Low frequency testing (RF frequency divided by 4 for MC44BC375U/J, and divided by 8 for MC44BC375T) Base band test mode (DC drive applied to modulators)
PSS	Vcc + 1Vbe	Transient Output Inhibit Disabled
SFS	Vcc + 1Vbe	Sound Oscillator OFF
VIDEO	Vcc + 0.3V Vcc + 1.1V	Force UHF and Sound PLL Upper current source Force UHF and Sound PLL Lower current source

NOTE:

Test modes are intended for manufacturing test purpose only and not to be be used for normal application.

8 High Frequency Characteristics (U Version)

For all the following specifications and unless otherwise stated: Vcc = 5.0V, T amb. = $25^{\circ}C$.Video input 1Vp-p, 10 step greyscale.RF inputs / outputs into 75Ω load.SPECIFICATIONS ONLY VALID FOR ENVELOPE DEMODULATION. Measured on U version on both channel 3 and 4. See Section 11, "Characterization Measurement Conditions" on page 7 for "C" type parameters.

Parameter	Test Conditions	Min	Тур	Max	Unit	Туре
TV OUT output level		74	76	79	dBµV	В
Sound subcarrier Harmonics (fp+n*fs)	Ref Picture carrier	-	-73	-65	dBc	С
Second Harmonic of chroma subcarrier.	Using red EBU bar	-	-65	-55	dBc	С
Chroma/Sound intermodulation: fp + (fsnd-fchr)	Using red EBU bar	-	-65	-60	dBc	С
Fo (picture carrier) Harmonics (See Note1)	2nd harmonic 3rd harmonic		30 66	42 69	dBμV dBμV	C C
Out Band (picture carrier) Spurious	1/2*Fo - 1/4*Fo - 3/2*Fo - 3/4*Fo			27	dBµV	С
In band spurious (Fo +/- 5 MHz range)	No video or sound modulation		-70	-62	dBc	С
4 MHz Crystal Spurious (Fo +/- 4 MHz)	No video or sound modulation		-82	-75	dBc	С
Note: 1: Picture carrier harmonics are highly of	dependant on PCB layout and deco	oupling	capac	itors.		

9 Video Characteristics

Parameter	Test Conditions	Min	Тур	Max	Unit	Туре
Video bandwidth	Reference 0dB at 100kHz, measured at 5MHz	-1.5	-0.5	_	dB	С
Video input level	750hm load	—	—	1.5	Vcvbs	D
Video input current		—	0.2	1	μA	А
Video input impedance		500	—		KΩ	Α
Video S/N	Unweighted Weighted	49 56	52 60		dB dB	C C
Differential Phase			+/-1	+/-5	deg	С
Differential Gain			1	5	%	С
Luma/Sync ratio	Input ratio 7.0:3.0	6.8/3.2	—	7.2/2.8	_	В
Video modulation depth	Video input level=1.0 V _{cbvs}	80	85	90	%	В
Peak White Clip	Video Modulation Depth for Video=1.4 V _{cbvs}	90.5	95	99.5	%	В

10 Audio Characteristics

All audio measurement use specified pre-emphasis circuit.

Parameter	Test Conditions	Min	Тур	Max	Unit	Туре
Picture to Sound ratio	2SS (Pin2) = HI 2SS (Pin2) =LO		16 14	18 16	dB dB	В
Picture to Sound ratio difference	etween PSS = HI and PSS = LO		2.0	2.5	dB	В
	Using specific pre-emphasis circuit - Audio Input: 1	Khz @ 2	205 mV	rms		
Audio FM Modulation Depth	Fs = 4.5 MHz (100% Modulation = +/- 25 kHz FM Deviation)	75	85	95	%	В
	Fs = 5.5 MHz (100% Modulation = +/- 50 kHz FM Deviation)	75	85	95	%	В
Audio input resistance		45	55	61	kΩ	А
Audio Frequency response	0dB ref @1kHz Measure from 50Hz to 15kHz	-2.5	-	+2	dB	С
Audio Distortion FM (THD only)	At 1 kHz and 100% mod (+/- 50 kHz) - No Video	-	0.3	1	%	С
Audio S/N with Sync Buzz FM		50	53	-	dB	С

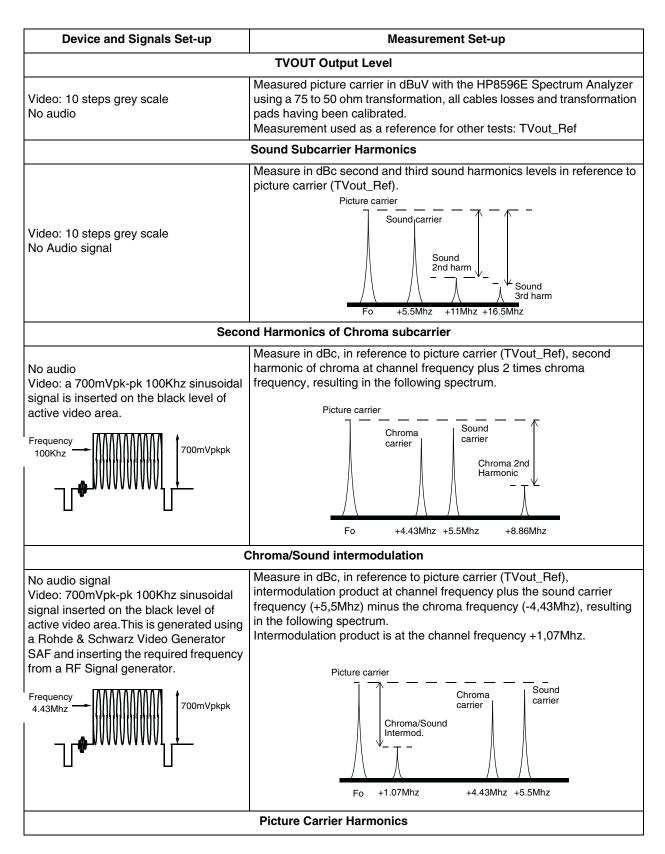
11 Characterization Measurement Conditions

Device default configuration unless otherwise specified:

- Sound subcarrier frequency = 5.5Mhz
- Picture-to-sound carrier ratio = 12dB
- CH3 & CH4 frequencies

RF Inputs / Output into 750hm Load using a 75 to 50 ohm transformation.Video Input 1V pk-pk.Audio pre-emphasis circuit engaged.

Characterization Measurement Conditions Semiconductor, Inc.



Freescale Semiconductor, Inc. Characterization Measurement Conditions

Device and Signals Set-up	Measurement Set-up
No Video signal No Audio signal	Measure in dBc, in reference to picture carrier (TVout_Ref), second and third harmonic of channel frequency, resulting in the following spectrum.
	Out of Band Spurious
No Video signal	Measure in dBuV spurious levels at 0.25, 0.5, 0.75 and 1.5 times channel frequency, resulting in the following spectrum Measure from 40Mhz to 1Ghz.
No Audio signal	Spurious
In Bar	nd Spurious / 4Mhz Crystal Spurious
No Video signal No Audio signal	Measure in dBc, in reference to picture carrier (TVout_Ref), spurious levels falling into video bandwidth Fo+/-5Mhz (15.125Khz & 31.25Khz from reference dividers and 4Mhz from crystal).
	Video Bandwidth
No audio Video: 600mVpk-pk sinusoidal signal inserted on the black level of active video area.	The Video signal is demodulated on the spectrum analyzer, and the peak level of the 100Khz signal is measured as a reference. The frequency is then swept from 100Khz to 5Mhz, and then the difference in dBc from the 100Khz reference level is measured.
N N	Veighted Video Signal to Noise
Video: 100% White video signal - 1Vpk- pk. No Audio signal This is measured using a Rohde & Schwarz AMFS Demodulator in B/G (using a CCIR Rec. 567 weighting patwork, 100kHz to 5MHz band with	The Video Analyzer measures the ratio between the amplitude of the active area of the video signal (700mV) and the noise level in Vrms on a video black level which is show below. VideoS/N is calculated as 20 x log(700 /N) in dB
network, 100kHz to 5MHz band with sound trap and envelope detection, and a Rohde & Schwarz UAF Video Analyzer.	N N N N N N N N N N N N N N N N N N N
U	nweighted Video Signal to Noise
Same as above with CCIR filter disabled.	Same as above.
	Video Differential Phase

Characterization Measurement Conditions Semiconductor, Inc.

Device and Signals Set-up	Measurement Set-up					
Video: 5 step Grey Scale- 1Vpk-pk. No Audio signal This is measured using a Rohde & Schwarz AMFS Demodulator in B/G (using a CCIR Rec. 567 weighting network, 100kHz to 5MHz band with sound trap, and envelope detection, and a Rohde & Schwarz UAF Video Analyzer.	On line CCIR 330, the video analyzer DP measure consists of calculat the difference of the Chroma phase at the black level and the difference chroma subcarrier phase angles at each step of the greyscale. The largest positive or negative difference indicates the distortion.					
Video Differential Gain						
Video: 5 step Grey Scale- 1Vpk-pk. No Audio signal	On line CCIR 330 shown below, the video analyzer DG measure consists of calculating the difference of the Chroma amplitude at the black level and the different amplitudes at each step of the greyscale. The largest positive or negative difference indicates the distortion.					
No Audio signal This is measured using a Rohde & Schwarz AMFS Demodulator in B/G (using a CCIR Rec. 567 weighting network, 100kHz to 5MHz band with sound trap and envelope detection, and a Rohde & Schwarz UAF Video Analyzer.	5-step Greyscale with Chroma subcarrier superimposed (not to scale), line CCIR 330.					
	$DIFF GAIN = \frac{\text{the largest positive or negative difference}}{\text{the amplitude at position 0}} * 100\%$ The video analyzer method takes the worst step from the first 4 steps. CCIR line 330 corresponds to FCC line 17 in NTSC/M standard					
	Video Modulation Depth					
No Audio signal Video: 10 step grey scale	This is measured using a HP8596E Spectrum Analyzer with a TV Trigger option, allowing demodulation and triggering on any specified TV Line. The analyzer is centred on the maximum peak of the Video signal and reduced to zero Hertz span in Linear mode to demodulate the Video carrier. $\int_{a} \int_{a} \int_$					
	Picture to Sound ratio					
Measure in dBc sound carrier in reference to picture carrier (TVout_F for "PS" bit=0 (PS=12dB typical) and for "PS" bit=1 (PS=16dB), Video signal Audio Signal " bit set to 0 and 1						

Freescale Semiconductor, Inc. Modulator Functionality

Device and Signals Set-up	Measurement Set-up	
Video Black Level Audio signal: 1Khz, 205mVrms. This is measured using a Rohde & Schwarz AMFS Demodulator in B/G and a HP8903A Audio Analyzer at 1kHz	The audio signal 205mV at 1kHz is supplied by the Audio Analyzer, and the FM demodulated signal deviation is indicated on the Demodulator in Khz peak. This value is then converted in% of FM deviation, based on specified standards.	
	Audio Frequency response	
Video Black Level Audio signal: 50Hz to 15KHz, 100mV _{rms} This is measured using a Rohde & Schwarz AMFS Demodulator in B/G and a HP8903A.	The audio signal 1KHz 100mV _{rms} is supplied by the Audio Analyzer, demodulated by the Demodulator and the audio analyzer measures the AC amplitude of this demodulated audio signal: this value is taken as a reference (0dB). The audio signal is then swept from 50Hz to 15KHz, and demodulated AC amplitude is measured in dB relative to the 1KHz reference. Audio pre-emphasis and de-emphasis circuits are engaged, all audio analyzer filters are switched OFF.	
	Audio Distortion FM	
Audio: 1Khz, adjustable level Video Black Level This is measured using a Rohde & Schwarz AMFS UHF Demodulator in B/G and a HP8903A Audio Analyzer at 1kHz. The output level of the Audio analyzer is varied to obtain a deviation of 50kHz indicated on the Demodulator.	The input rms detector of the Audio Analyzer converts the ac level of t combined signal + noise + distortion to dc. It then removes the fundamental signal (1kHz) after having measured the frequency. The output rms detector converts the residual noise + distortion to dc. The voltmeter measures both dc signals and calculates the ratio in% of the two signals. ADist = (Distorsion + Noise)/(Distorsion + Noise + Signal)	
	Audio Signal to Noise	
Audio: 1Khz, adjustable level Video: EBU Color Bars This is measured using a Rohde & Schwarz AMFS Demodulator in B/G and a HP8903A Audio Analyzer at 1kHz. The output level of the Audio analyzer is varied to obtain a Modulation Deviation of 25kHz indicated on the AMFS Demodulator.	The Audio Analyzer alternately turns ON and OFF it's internal audio source to make a measure of the Audio signal plus noise and then another measure of only the noise. The measurement is made using the internal CCIR468-2 Filter of the Audio Analyzer together with the internal $30+/-2kHz$ (60dB/decade) Lowpass filters. The AMFS demodulator uses a quasi-parallel demodulation as is the case in a normal TV set. In this mode the Nyquist filter is bypassed and the video carrier is used without added delay to effectuate intercarrier conversion. In this mode the phase noise information fully cancels out and the true S/N can be measured $ASN(dB) = 20 \times log(Signal + Noise)/(Noise)$	

12 Modulator Functionality

12.1 Power Supply

The two device Vccs (pins 11 and 14) must be applied at the same time to ensure all internal blocks are correctly biased. All other pins must not be biased before Vcc is applied to device.

12.2 Test modes

The MC44BC375U/J/T test modes are enabled by any voltage level higher than Vcc on pins CHS, PSS, SFS and VIDEO. Care must be taken in the application to not reach levels higher than Vcc on those pins.

12.3 Standby modes

During standby mode, the modulator is switched to low power consumption: the sound oscillator, UHF oscillator and VHF dividers, video and sound modulator sections bias are internally turned OFF.

Modulator is programmed in standby mode when pin 9 PSave/LO is set to "LO" level (See PIN SELECTION section).

12.4 Logic Output Port

The Logic Output Port is used to control an external switch (such as an antenna switch or an attenuator). This pin is an open collector transistor able to drive up to 15mA at low voltage.

LOP level is switched between "HI" and "LO" level with pin 9 "Psave/LO" (See PIN SELECTION section).

12.5 Transient Output Inhibit

To minimize the risk of interference to other channels while the UHF PLL is acquiring a lock on the desired frequency, the Sound and Video modulators are turned OFF at power-ON from zero (i.e. Vcc is switched from 0V to 5V or device is switched from "Standby mode" to "Normal operation").

There is a time-out of 263ms until the output is enabled. This lets the UHF PLL settle to its programmed frequency. During the 263ms time-out, the sound PLL current source is set to 10μ A typical to speed up the locking time; after the 263ms time-out, the current source is switched to 1μ A. Use care when selecting loop filter components, to ensure the loop transient does not exceed this delay.

For test purposes, it is possible to disable the 263ms delay (see TEST MODES section).

12.6 Video section

The modulator requires a composite video input with negative going sync pulses and a nominal level of 1Vp-p. This signal is AC coupled to the video input where the sync tip level is clamped.

Video modulation depth typical value is given for $1V_{CBVS}$ input level. It can be adjusted to any lower value by simply adding a resistive divider at video input, resulting in a lower signal seen by the video input stage.

The video signal is then passed to a peak white clip circuit whose function is to soft clip the top of the video waveform if the amplitude from the sync tip to peak white goes too high. In this way overmodulation of the carrier by the video is avoided. The clipping function is always engaged.

12.7 Sound section

The multivibrator oscillator is fully integrated and does not require any external component. An internal low pass filter and matched structure give very low harmonics level.

The sound modulator system consists of an FM modulator incorporating the sound subcarrier oscillator. The audio input signal is AC coupled into the amplifier which then drives the modulator.

Freescale Semiconductor, Inc. Modulator Functionality

The audio pre-emphasis circuit is a high-pass filter with an external capacitor C1 and an internal resistor (100kOhms typical). The recommended capacitor value (750pF) is for M/N standards; time constant is 75 μ s. It is 470pF for B/G standards (50 μ s).

Audio bandwidth specification is for 50Hz to 15Khz range, with pre-emphasis circuit engaged. Without this pre-emphasis circuit, it is possible to extend the audio bandwidth to the high frequencies as there is no internal frequency limitation (stereo application).

12.8 PLL Section — Dividers

The reference divider is a fixed divide by 128 resulting in a reference frequency of 31.25Khz with a 4.0Mhz crystal. The 31.25Khz reference frequency is used for both UHF and Sound PLLs.

The prescaler is a fixed divide by 8 and is permanently engaged. The VHF divider is different for each of the 3 versions.

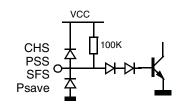
The programmable divider's division ratio is controlled by CHS pin voltage in order to get the following VHF frequencies:

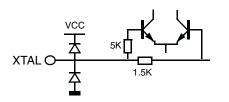
Device	Channel	VHF divider	
MC44BC375U	CH3 = 61.25Mhz	8	
MC44BC3750	CH4 = 67.25Mhz	ð	
MC44BC375J	CH1 = 91.25Mhz	6	
MC44DC375J	CH2 = 97.25Mhz		
MC44BC375T CH13 = 211.25Mhz		3	

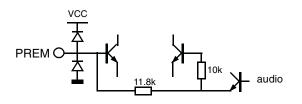
12.9 Selectable Pins

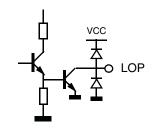
Pins CHS, PSS, SFS are internally pulled up to 5V.

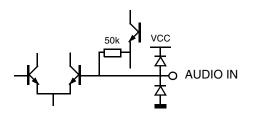
13 Pin Circuit Schematics

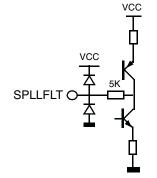


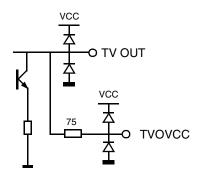


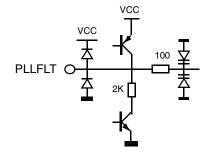


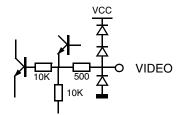








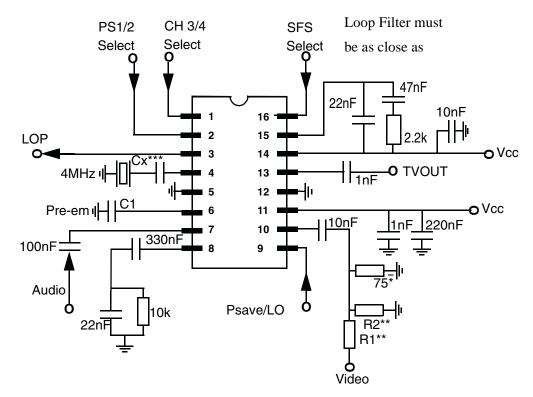






14 MC44BC375U Application Schematic

This document contains information on a new product under development Motorola reserves the right to change or discontinue this product without notice



- *: This 75Ω is to match with a 75Ω video signal applied thru coaxial cable. It can be removed in case of high impedance video generator.
- R1 and R2 are to reduce video modulation depth from typical value (for example R1=1K Ω and R2=10K Ω reduce VMD by about 8%)

Cx is dependant on the crystal characteristics (Cx=27pF on Motorola application Board)

C1 value depends on standard: 470pF is for 50μ s pre-emphasis time constant (B/G standard) and 750pF is for 75μ s (M/N standard).

Figure 4. MC44BC375U Application Schematic

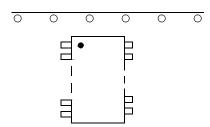
15 Markings and Case Diagrams

15.1 Pin Description

N°	Symbol	Pin description	Functionality	
1	CHS	Channel Select	Channel 3 / Channel 4 selection for MC44BC375U Channel 1 / Channel 2 selection for MC44BC375J Don't care for the MC44BC375T	
2	PSS	Picture to Sound Select	PS=14dB / PS=16dB selection	
3	LOP	Logic Output Port	Logic Output Level (Low voltage / high impedance) selectable via Pin 9	
4	XTAL	Crystal	Crystal Oscillator input	
5	Gnd	Ground		
6	PREEM	Pre-emphasis	Audio Pre-emphasis capacitor	
7	AUDIO	Audio Input		
8	SPLFLT	Sound PLL Filter		
9	PSave/LO	PowerSave & Logic Output control	Normal Mode / Power save mode selection In Power Save Mode, the LOP pin is automatically switched to low voltage	
10	VIDEO	Video Input		
11	VCCA	Voltage supply		
12	GND	Ground		
13	TVOUT	TV Output	Modulated signal Output	
14	TVOVCC	Voltage supply		
15	PLLFLT	PLL Filter	UHF PLL Filter	
16	SFS	Sound Frequency Select	Sound frequency 4.5Mhz / 5.5Mhz selection	

15.2 Packaging Instructions

Tape and reel packaging per 12MRH00360A with the following conditions applicable for Dual In-Line SOP (SOIC) package.



Component Orientation: Arrange parts with the pin 1 side closest to the tape's round sprocket holes on the tape's trailing edge.

15.3 Marking Instructions

In accordance with 12MRH00191A internal specification applied for Dual in-line SO package.

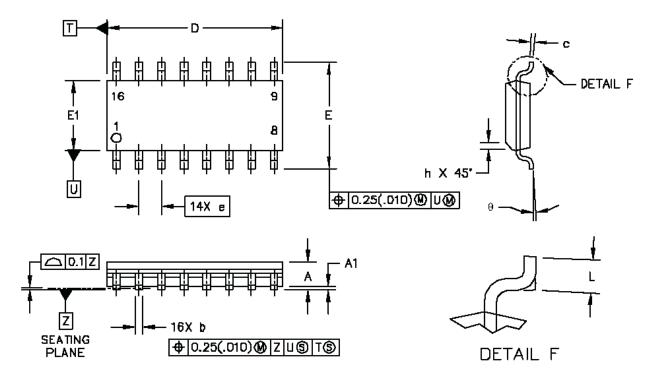
Bar marked part way accross Pin 1 end of packages Bar width 10 to 20 mils, length to be at least four times Bar width. Bar placement may extend across chamfer and dimple areas.

Pin 1 Dot or Dimple



- 1st line: MC44BC375U for MC44BC375UD device MC44BC375J for MC44BC375JD device MC44BC375T for MC44BC375TD device (Part number coded on 10 digits)
- 2nd line: Assembly site code AW (2 digits) followed by the wafer lot code L (1 digit), year Y (1 digit) and work week WW (2 digits)

Markings and Case Diagrams



Dim	Millimeters		Inches	
	Min	Max	Min	Мах
A	1.35	1.75	0.054	0.068
A1	0.1	0.25	0.004	0.009
D	9.8	10	0.385	0.393
E	5.8	6.2	0.229	0.244
E1	3.8	4	0.150	0.157
b	0.35	0.49	0.014	0.019
С	0.19	0.25	0.008	0.009
е	1.27 BSC		0.050 BSC	
L	0.4	1.25	0.016	0.049
h	0.25	0.5	0.010	0.019
Q	0 ⁰	7 ⁰	0 ⁰	7 ⁰

Note: 1. Dimensions and Tolerances per ASME Y14.5M, 1994.

Note: 2. Controlling dimension: Millimeters.

Note: 3. Dimension D and E1 do not include mold protrusion.

Note: 4. Maximum mold protrusion 0.15 (0.006) per side.

Note: 5. Dimension b does not include Dambar protrusion.

Allowable Dambar protrusion shall be 0.127 (0.005) total in excess of the b dimension at maximum material condition.

Figure 5. SO16NB Package

Freescale Semiconductor, Inc.

HOW TO REACH US:

USA/EUROPE/LOCATIONS NOT LISTED:

Motorola Literature Distribution; P.O. Box 5405, Denver, Colorado 80217 1-303-675-2140 or 1-800-441-2447

JAPAN:

Motorola Japan Ltd.; SPS, Technical Information Center, 3-20-1, Minami-Azabu Minato-ku, Tokyo 106-8573 Japan 81-3-3440-3569

ASIA/PACIFIC:

Motorola Semiconductors H.K. Ltd.; Silicon Harbour Centre, 2 Dai King Street, Tai Po Industrial Estate, Tai Po, N.T., Hong Kong 852-2668334

TECHNICAL INFORMATION CENTER:

1-800-521-6274

HOME PAGE:

http://www.motorola.com/semiconductors

Information in this document is provided solely to enable system and software implementers to use Motorola products. There are no express or implied copyright licenses granted hereunder to design or fabricate any integrated circuits or integrated circuits based on the information in this document.

Motorola reserves the right to make changes without further notice to any products herein. Motorola makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Motorola assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters which may be provided in Motorola data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. Motorola does not convey any license under its patent rights nor the rights of others. Motorola products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Motorola product could create a situation where personal injury or death may occur. Should Buyer purchase or use Motorola products for any such unintended or unauthorized application, Buyer shall indemnify and hold Motorola and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Motorola was negligent regarding the design or manufacture of the part.



Motorola and the Stylized M Logo are registered in the U.S. Patent and Trademark Office. All other product or service names are the property of their respective owners. Motorola, Inc. is an Equal Opportunity/Affirmative Action Employer.

© Motorola, Inc. 2002

MC44BC375/D